Wear

## FEROSAFE

Next generation material for defending physical security products.

## What is FEROSAFE?

 products from physical threats. FEROSAFE is a weldable composite material that effectively resists high power angle grinders and drills at lower thicknesses and weights than what is possible with conventional materials.

The material is therefore well suited to increase security performance on safes, locks and any other security devices without increasing weight or altering overall dimensions. Being weldable with standard welding equipment ensures a high degree of flexibility, cost efficient manufacturing and secure fastening with no specialist training required.

## Typical Applications

## Customer Benefits

## Key Features

- Safes
- ATMs
- Security Doors
- Lock Boxes
- Bike Locks
- Use conventional welding equipment
- Reduce weight of product
- Increase safety performance without adding weight
- Effectively prevent any grinding or drilling attacks
- Weldable
- Highly resistant to angle grinders
- Highly resistant to drills
- Relatively tough to prevent chiselling


## Physical Properties.



| Property | Units | FEROSAFE |
| :--- | :--- | :--- |
| Ultimate Tensile Strength | MPa | 110 |
| Ultimate Compressive Strength | MPa | 1850 |
| Flexural Strength | MPa | 440 |
| Coefficient of Thermal Expansion | $\mathrm{W} / \mathrm{mK}$ | $12-14 \times 10^{6}$ |
| Bulk Hardness | HRC | $45-55$ |
| Bulk Density | $\mathrm{g} / \mathrm{c}^{3}$ | $8.7-9.3$ |

Sizes

| Thickness (mm) | Width (mm) | Length (mm) |
| :--- | :--- | :--- |
| 4 | 8 | 40 |
| 4 | 15 | 40 |
| 4 | 25 | 60 |
| 4 | 40 | 40 |
| 4 | 8 | 200 |
| 4 | 15 | 200 |
| 4 | 25 | 200 |
| 4 | 60 | 200 |
| 4 | 200 | 200 |

## Welding

Welding FEROSAFE creates a strong joint, capable of reaching 360 MPa shear strength which is stronger than a typical braze joint. Welding FEROSAFE maintains hardness of host metal, with a minimal heat affected zone. By maintaining hardness of the underlying steel, the resilience of the entire system is ensured.

FEROSAFE is a very effective product when used and welded correctly. Below are some guidelines to assist you:

- MIG/stick weld, 120 amps, dissimilar wire/rod gives best result.
- Clamp tile down when tacking,
- Tack in the middle of tile length if needed, weld outwards from the middle,
- Don't hesitate when welding, so as to avoid heat build up,
- Do no quench after welding,
- If risk of weld exposure to threat, chamfer host metal so welds can be hidden.

FEROSAFE
ANTI-CUTTING TECHNOLOGY

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