



FIREFLY RF1000S Technical Datasheet

Product Description

RF1000S is used in cast houses world wide to control the flow of molten aluminium out of the holding furnace. RF1000S is ideal as it is not overly rigid, allowing it to be plugged into any hole size/shape. This is a key feature as more rigid materials will likely induce leakage from the holding furnace.

Product Advantages

- Shot free
- Non-combustible
- Non-wetting
- Non-smoke and Non-fuming
- Non-ceramic, 100% exonerated fibres
- Very high strength-to-weight
- Low Thermal Conductivity
- · Excellent insulation properties
- Thermal Shock Resistance
- Resistant to Molten Metals
- Temperature Resistance up to 1000 degrees C
- Available in 3D shapes



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Approved Applications

RF1000s is used as the insulation in crucibles, transport ladles and launder system.

Physical Properties

| PROPERTY | UNITS | TYPICAL VALUE |
|-------------------------------------|----------------------------------|---------------|
| Density | kgm ⁻³ | 240 |
| Classification Temperature | °C | 1000 |
| Colour | | Grey/Green |
| Linear Shrinkage 24 Hrs | % @ 1000 °C | 4 |
| Coefficient of Thermal Conductivity | Wm ⁻¹ K ⁻¹ | 0.06 @ 200 °C |
| | | 0.07 @ 400 °C |
| | | 0.08 @ 600 °C |
| | | 0.1 @ 800 °C |

Sizes

Sheets of 0.5m x 1m, thicknesses of 5, 10, 15, 20, 25, 40 and $50 \, \text{mm}$

Storage

- To be stored in a dry location
- Take care not to exceed safe working loads and heights for storage shelves and racks

Working Life

Dependent on operating conditions

FIREFLY RF1000S



FEROFORM

FIREFLY

NITRASIL

REFEL

REFRACTORY PRODUCTS

REFRAVER

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