ADVANCED COMPOSITES FOR PASSENGER RAIL
TENMAT is a leading manufacturer of specialised, high performance engineering materials and components with over 100 years of experience.

TENMAT stands for innovation, safety, high-performance, commitment to our customers, and the latest quality standards worldwide.

A Leading Supplier to the Railway Industry

TENMAT’s proprietary self-lubricating composite materials RAILKO and FEROFORM are widely recognized as the industry standard for demanding applications within the railway industry.

Commitment to Quality

TENMAT operates an ISO 9001:2008 Quality Management System for the design, development and manufacture of specialised high performance engineering materials and components.
Composites in Motion

Material Benefits:

- **Market-Leading Wear Performance**
  Resistant to abrasion and arduous conditions. Exhibit consistently lower wear rates against competitive materials, thus longer service life.

- **Fully Certified to EU Fire Safety Regulation EN 45545**
  RAILKO JL31 and FEROFORM F21 grades are both fully certified, ensuring maximum passenger safety at all times.

- **Low, Controlled Friction Levels**
  TENMAT wear parts not only protect passenger safety by eliminating stick-slip, their constant friction levels significantly improve ride comfort.

- **Lower Operational Train Noise**
  Absorption of vibrations results in quieter running trains, greatly benefitting passengers on-board and people external to carriages.

- **Excellent Reliability**
  Robust materials are reinforced with high strength fibres and keep design profile for longer, making high speed rail transport safer.

- **Increased Safety via Superior Load Bearing Capacity**
  High strength RAILKO and FEROFORM components do not creep under load, enabling safer cornering at speed.

- **Approved by All Major Rail OEMs and Authorities**
  FEROFORM and RAILKO components boast full approvals from the leading OEMs and national rail authorities worldwide.

- **High Dimensional Stability for Improved Efficiency**
  The lightweight parts enjoy very low expansion/swell rates for tight tolerances, avoiding unnecessary maintenance and fuel usage.

- **Components Designed, Tailored to Your Exact Needs**
  TENMAT designs components bespoke for any project, giving better protection. Thus rail solutions are fully integrated and operate to plan.

- **Easy to Machine, Fit, and Install**
  Available in sheets, tubes, and fully machined components as well as complete bearing packages with bronze housings.

- **Lightweight**
  RAILKO and FEROFORM components are only 1/3 the weight of equivalent steel parts, giving significant reductions in fuel consumption.

- **Taking the Heat**
  TENMAT manufactures rail components which maintain their high performance levels at operating temperatures up to 225 °C.

- **High Corrosion Resistance**
  All of TENMAT composite material grades are non-metallic, and thus provide excellent protection against corrosion in harsh environments.

- **Full Protection for Diverse Train and Bogie Parts**
  TENMAT’s high-quality components are fitted with tight clearances, giving better protection to mating parts to allow systems to work longer.
TENMAT is a key supplier of low noise, bespoke bearing components into many major high speed rail projects across Europe. These high-performance, durable products allow the industry to build upon its high levels of safety for the long term. Our impressive portfolio of previous projects includes flagship systems such as SNCF’s TGV trains, Deutsche Bahn ICE trains, and Alstom Pendolino trains.
Door Opening System Bushes
FEROFORM PR18

Anti Roll Bar Bushes
RAILKO NF22S

Collector Bushes
RAILKO NF22
By installing TENMAT components, leading OEMs and rail operators are able to constantly increase capacity of modern networks. These reliable products offer better protection to keep rolling stock operating at high levels. Major systems benefit from our products, including Bombardier Aventra trains for UK Cross Rail, Bombardier AGC trains for SNCF, and Bombardier REGIO 2N double decker trains used by SNCF.
Metro, Tram, and Light Rail
Leading the Way Through Ingenuity

Each TENMAT solution is bespoke manufactured to the exact requirements of the customer, application and infrastructure network they keep on track. We offer a full design service, and every project has tailor-made TENMAT components fit for purpose.

Examples of our design expertise is seen on Kinkisharyo Light Rail in New Jersey, Bombardier Trams in Cologne, and the Alstom-built Paris Metro.
**Locomotives**

**Driven by Innovation**

Applications:
- Suspension Bushes
- Suspension Washers
- Centre Pivot Plates
- Side Sliding Plates
- Engine Coupling Washers

Materials
- **FEROFORM F21**
- **FEROFORM T814**
- **RAILKO NF21**

**TENMAT** high-performance bearings are lightweight and thus widely used by all leading locomotive manufacturers, including full approvals on G.E. Locomotives. RAILKO and **FEROFORM** materials excel in very difficult working environments, even in high salt and dust concentrations along coastal lines and in arid desert.

**TENMAT** components give full protection to vital parts in locomotives, helping to maintain high efficiency and performance levels across the 40 year lifetime of a locomotive. Moreover, they are lightweight, 1/3 the weight of steel parts, and thus greatly reduce fuel consumption.

**FEROFORM T814** is the leading bearing solution for replacing metallic bearings with a lubricant free solution for locomotives. **FEROFORM T814** will not seize or pressure weld. Its dry running capability minimises maintenance requirements.
TENMAT’s range of technically advanced wear parts materials include world renowned composites such as RAILKO™ and FEROFORM®. 

TENMAT materials are extremely versatile and suitable for the most demanding applications in the most arduous environments.

TENMAT’s RAILKO and FEROFORM products are THE industry standard for railway applications worldwide and specified by all passenger railway OEMs such as:

- Bombardier
- Alstom
- Siemens
- CAF
- Kinkishoryo
- Contitech
- Paulstra
- Knorr-Bremse
- Brecknell Willis
- Mersen
- Tube Lines

TENMAT also boasts full approvals from the leading rail authorities worldwide, including: UIC, Deutsche Bahn, SNCF, SBB, ÖBB, Renfe, Trenitalia, Network Rail, the Irish Rail and many others.
Material Properties

<table>
<thead>
<tr>
<th>TENMAT</th>
<th>JL31</th>
<th>JLLX75</th>
<th>NF21/NF22</th>
<th>NF21S/NF22S</th>
<th>RG2</th>
<th>F21</th>
<th>PR18</th>
<th>T11</th>
<th>TB14</th>
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<tbody>
<tr>
<td>Coefficient of Friction (DRY)</td>
<td>0.17 - 0.23</td>
<td>0.04 - 0.07</td>
<td>0.04 - 0.08 *</td>
<td>0.06 - 0.04 *</td>
<td>0.04 - 0.08 *</td>
<td>0.09 - 0.13 *</td>
<td>0.14</td>
<td>0.17 - 0.23</td>
<td>0.08 - 0.12</td>
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<tr>
<td>% Swell in Water @ 20°C</td>
<td>0.5</td>
<td>0.5</td>
<td>0.2</td>
<td>&lt;0.3</td>
<td>0.5</td>
<td>0.5</td>
<td>0.05</td>
<td>0.2</td>
<td>0.25</td>
</tr>
<tr>
<td>Ultimate Compressive Strength (MPa)</td>
<td>190</td>
<td>150</td>
<td>192 *</td>
<td>206 *</td>
<td>220</td>
<td>199</td>
<td>259 *</td>
<td>300</td>
<td>319 *</td>
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<tr>
<td>Compressive Yield @ 68.9 MPa (%)</td>
<td>2.3</td>
<td>N/A</td>
<td>2.4</td>
<td>2.2</td>
<td>2.1</td>
<td>2.3</td>
<td>2.7</td>
<td>4.3</td>
<td></td>
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<tr>
<td>Normal Working Pressure (MPa)</td>
<td>48</td>
<td>45</td>
<td>55</td>
<td>50</td>
<td>625</td>
<td>48</td>
<td>87.5</td>
<td>75</td>
<td>75</td>
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<tr>
<td>Thermal Expansion (10°C)</td>
<td>Normal</td>
<td>15</td>
<td>15</td>
<td>35</td>
<td>50</td>
<td>15</td>
<td>15</td>
<td>0.3</td>
<td>50</td>
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<tr>
<td>Parallel</td>
<td>19</td>
<td>N/A</td>
<td>60</td>
<td>N/A</td>
<td>25</td>
<td>19</td>
<td>N/A</td>
<td>33</td>
<td>31</td>
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<tr>
<td>Maximum Operating Temperature (°C)</td>
<td>Continuous</td>
<td>130</td>
<td>120</td>
<td>120</td>
<td>120</td>
<td>200</td>
<td>130</td>
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<tr>
<td>Intermittent</td>
<td>150</td>
<td>140</td>
<td>140</td>
<td>140</td>
<td>225</td>
<td>150</td>
<td>120</td>
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<tr>
<td>Shear Strength (MPa)</td>
<td>4.6</td>
<td>N/A</td>
<td>41</td>
<td>41</td>
<td>63</td>
<td>4.6</td>
<td>N/A</td>
<td>75</td>
<td>72</td>
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<tr>
<td>Impact Strength (kJ/m²)</td>
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<td>N/A</td>
<td>32</td>
<td>35</td>
<td>49</td>
<td>6.3</td>
<td>33</td>
<td>73</td>
<td>83</td>
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<tr>
<td>Hardness (Rockwell)</td>
<td>30</td>
<td>N/A</td>
<td>23</td>
<td>29</td>
<td>30</td>
<td>30</td>
<td>18</td>
<td>16</td>
<td>17</td>
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<tr>
<td>Density (g/cm³)</td>
<td>1.36</td>
<td>1.46</td>
<td>1.54</td>
<td>1.64</td>
<td>1.35</td>
<td>1.38</td>
<td>1.28</td>
<td>1.32</td>
<td>1.31</td>
</tr>
</tbody>
</table>

*A Typical friction during normal operation wet  
*B Typical friction tested dry  
*C Tested on BS2782 on 25 x 25 x 25 sample  
*D Tested on 50 x 50 x 5 sample, 400 MP is limit of test equipment  
Tested on sheet samples, PR18 tested on tube samples

The information contained in this data sheet is presented in good faith. They are typical test results tested generally in accordance with BS 2782 and ASTM test methods and should not be used for specifications. TENMAT does not warrant the conformity of its materials to the listed properties or their suitability for any particular purpose. For further information please contact our Technical Sales Department on +44 161 872 2181.

Easy Installation

**TENMAT** products are preferably interference fitted into the housing. Interference fitting prevents bearing rotation or axial movement.

**FEROFORM** and RAILKO bearings can be retained mechanically. Most common methods are suitable: anti-rotation keys, keeper-bars, retaining rings, flanges, stepped housings and hydraulic pressing devices.

**TENMAT** products are often fitted using stepped dolly plates and this will yield best fitment results without damaging the component on installation. The use of hammers in fitting should be strictly avoided.

Please request a **TENMAT** installation manual for full details.
TENMAT operates an ISO 9001:2008 Quality Management System for the design, development and manufacture of specialised high performance engineering materials and components.

Here at TENMAT, we have always made the quality and consistency of our products a top priority and are working continuously on exceeding our customers' expectations.

TENMAT's product quality is consistently monitored by our in-house quality control engineers and regularly tested and qualified by independent third party testing facilities and classification authorities.

In 2012 and 2013 TENMAT's commitment to the development of high quality products and materials was awarded with the prestigious Queen's Awards.
The TENMAT success story began more than 100 years ago in Trafford Park, one of the first planned industrial estates in the world.

It has been here at TENMAT, where some of the world’s first non-asbestos composite materials were developed, manufactured and supplied around the globe.

Since the 1990’s the company has experienced unparalleled growth, expanding to become a multinational corporation with presence in the United Kingdom, Italy, Sweden, the USA, Germany, and France.

In 2006 TENMAT acquired Railko Ltd., further strengthening its leading position in the rail and marine markets.

Today, TENMAT is part of Diamorph AB and employs over 300 people worldwide in the manufacturing and distribution of technically advanced materials and components.

To meet tomorrow’s needs for innovative solutions, TENMAT operates a state-of-the-art in-house R&D laboratory and continuously develops highest quality products.

You can count on TENMAT to deliver the next generation of advanced materials for the world’s most demanding applications.
TENMAT is committed to the ongoing development of new products and solutions in the field of composite and engineering materials. This dedication has been recognised in 2012 and 2013 through receiving the highest official award in Great Britain, the prestigious Queen’s Award for Enterprise in the categories Innovation and International Trade.

Custom Component Manufacture

TENMAT materials can be supplied as semi-finished products or, if required by the customer, our ISO 9001-2008 certified machine shop can produce fully machined items to specification.

Materials Expertise

With over 100 years of experience in Composite Engineering Materials, TENMAT offers customers information on material developments, characteristics, suitability and applications.

Technical Ingenuity

TENMAT has been proven to consistently produce industry leading advanced composites, developed in our in-house R&D Technical Laboratories.

Problem Solvers

The diverse range of high performance composite materials manufactured by TENMAT offer the engineer a wide array of solutions to improve wear resistance, withstand extreme temperatures, resist high impacts and survive in harsh, corrosive environments.

Component Design

If design services, drawings and fitting instructions are required, TENMAT will work with customers in developing the most suitable solution to their particular problem.
TENMAT is committed to the highest standards in customer service and our international staff is looking forward to assist you.

CORPORATE HQ
TENMAT Ltd.
Ashburton Rd West
Trafford Park
Manchester M17 1TD
England
Tel.: +44(0)161 872 2181
Fax: +44(0)161 872 7596
Email: rail@tenmat.com
Web: www.tenmat.com

NORTH AMERICA
TENMAT Inc.
23 Copper Drive
Newport, DE 19804
USA
Tel.: +1 302-633-6600
Fax: +1 302-633-6838
Email: info@tenmatus.com
Web: www.tenmatus.com

SCANDINAVIA
TENMAT
Stureplan 13
111 45 Stockholm
Sweden
Tel: +46 (0) 8 612 68 50
Fax: +44 (0) 161 872 7596
Email: info@tenmat.com
Web: www.tenmat.com

ITALY
TENMAT
Via Dante, 2/48
16121 Genova
Italy
Tel.: +39 0 10 5451343
Fax: +39 0 10 5760553
Email: info@tenmat.it
Web: www.tenmat.it

FRANCE
TENMAT
56 Avenue Foch
77370 Nangis
France
Tel.: +33 (0) 1 60 585656
Fax: +33 (0) 1 64 083617
Email: info@tenmat.fr
Web: www.tenmat.fr

GERMANY
TENMAT
Tel.: +49 (0) 7151 1338468
Fax: +44 (0) 161 872 7596
Email: info@tenmat.de
Web: www.tenmat.de

Visit us on the web at www.TENMAT.com